





Physics 124: Lecture 3

Motors: Servo; DC; Stepper
Messing with PWM (and 2-way serial)
The Motor Shield

Three Types (for us)

- Servo motor
 - PWM sets position, used for R/C planes, cars, etc.
 - 180° range limit, typically
 - 5 V supply
- Stepper motor
 - For precise angular control or speed control
 - Can rotate indefinitely
 - Lots of holding torque
- DC motor
 - simplest technology; give up on precise control
 - good when you just need something to SPIN!

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When any old PWM won't do

- The function analogWrite() gives you easy control over the duty cycle of PWM output
 - but no control at all over frequency
- Consider the Hitec servo motors we'll be using:

Pulse Data

All Hitec servos require 3-5V peak to peak square wave pulse. Pulse duration is from 0.9mS to 2.1mS with 1.5mS as center. The pulse refreshes at 50Hz (20mS). **Voltage Range**

All Hitec Servos can be operated within a 4.8V-6V. range.

Only the HS-50 operates exclusively with 4 Nicad cells (4.8 volt).

Wire Color Meanings

On all Hitec servos the Black wire is 'ground', the Red wire (center) is 'power' and the third wire is 'signal'.

 Wants a 50 Hz pulse rate, and a duty cycle from 4.5% to 10.5% (11/255 to 27/255) to drive full range

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What frequency is Arduino PWM?

- · Depends on which output is used
- Pins 5 and 6: default ~977 Hz
 - 16 MHz clock rate divided by $2^{14} = 16384$
- Pins 3, 9, 10, 11: default 488 Hz
 - 16 MHz / 215
- Neither is at all like the 50 Hz we need for the servo motor

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What choice do we have?

- We can change the clock divider on any of three counters internal to the ATMega328
 - timer/counter 0, 1, and 2
 - consider this snippet from the register map:

(0xB2)	TCNT2	Timer/Counter2 (8-bit)								
(0xB1)	TCCR2B	FOC2A	FOC2A FOC2B -		-	WGM22 CS22		CS21	CS20	163
(0xB0)	TCCR2A	COM2A1	COM2A0	COM2B1	COM2B0	-	-	WGM21	WGM20	160

- note in particular the lowest 3 bits in TCCR2B
- setting these according to the following rubric scales speed

Table 18-9. Clock Select Bit Description						
CS22	CS21	CS20	Description			
0	0	0	No clock source (Timer/Counter stopped).			
0	0	1	clk _{T2S} /(No prescaling)			
0	1	0	clk _{T2S} /8 (From prescaler)			
0	1	1	clk _{T2S} /32 (From prescaler)			
1	0	0	clk _{T2S} /64 (From prescaler)			
1	0	1	clk _{T2S} /128 (From prescaler)			
1	1	0	clk _{T28} /256 (From prescaler)			
1	1	1	clk _{T2S} /1024 (From prescaler)			
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Valid Divider Options

PWM pins	Register	scaler values	frequencies (Hz)						
5, 6	TCCR0B	1, 2, <mark>3</mark> , 4, 5	62500, 7812, <mark>977</mark> , 244, 61.0						
9, 10	TCCR1B	1, 2, <mark>3</mark> , 4, 5	31250, 3906, <mark>488</mark> , 122, 30.5						
3, 11	TCCR2B	1, 2, 3, <mark>4</mark> , 5, 6, 7	31250, 3906, 977, 488, 244, 122, 30.5						

- Defaults are shown in red
- Obviously, choices are limited, and we can't precisely hit our 50 Hz target
- Closest is to use timer 0 with divider option 5 (61 Hz)
- 0.9 to 2.1 ms pulses correspond to 14/255 to 33/255
 - only 20 possible steps by this scheme

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How to set divider and change PWM freq.

- It's actually not that hard
 - can do in setup or in main loop

```
TCCR0B = TCCR0B \& 0b111111000 | 0x05;
```

- Broken Down:
 - modifying TCCR0B associated with pins 5 & 6
 - & is bitwise AND operator
 - 0b11111000 is binary mask, saying "keep first five as-is"
 - while zeroing final three bits (because 0 AND anything is 0)
 - is bitwise OR operator, effectively combining two pieces
 - 0x05 is hex for 5, which will select 61.0 Hz on Timer0
 - if TCCR0B started as vwxyzabc, it ends up as vwxyz101

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Code to interactively explore PWM frequencies

Will use serial communications in both directions

- continued on next slide...

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```
...continued
void loop()
  analogWrite(LED,128); // 50% makes freq. meas. easier
  if (Serial.available()){ // check if incoming (to chip)
   ch = Serial.read(); // read single character
   if (ch >='0' && ch <='7'){ // valid range
      if (LED == 3 || LED == 11){// will use timer2
       TCCR2B = TCCR2B & 0b111111000 | int(ch - '0');
       Serial.print("Switching pin ");
       Serial.print(LED);
       Serial.print(" to setting ");
       Serial.println(ch);
      }
    if (ch >= '0' \&\& ch <= '5'){ // valid for other timers
      if (LED == 5 | LED == 6){ // will use timer0
       TCCR0B = TCCR0B & 0b11111000 | int(ch - '0');
       Serial.print(same stuff as before...);
      if (LED == 9 || LED == 10){// uses timer1
       TCCR1B etc.
                       // would indent more cleanly if space
      } } } }
```

Using the interactive program

- Use serial monitor (Tools: Serial Monitor)
 - make sure baud rate in lower right is same as in setup()
 - can send characters too
 - in this case, type single digit and return (or press send)
 - get back message like:
 - Switching pin 11 to setting 6
 - and should see frequency change accordingly

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Rigging a Servo to sort-of work

Original motivation was getting a 50 Hz servo to work

- continued next slide...

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Continuation: main loop

- Being lazy and only accepting single-character commands, limited to ten values, mapping onto 20
 - the map() function is useful here
 - the ch '0' does "ASCII subtraction"

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A better (and easier!) way

- The previous approach was a poor fit
 - poor match to frequency, and not much resolution
- Arduino has a library specifically for this: Servo.h
- Various libraries come with the Arduino distribution
 - in /Applications/Arduino.app/Contents/Resources/Java/ libraries on my Mac

```
EEPROM/ Firmata/ SD/ Servo/ Stepper/
Ethernet/ LiquidCrystal/ SPI/ SoftwareSerial/ Wire/
```

- Handles stepper and servo motors, LCDs, memory storage in either EEPROM (on-board) or SD card; several common communication protocols (ethernet—for use with shield, SPI, 2-wire, and emulated serial)
- can look at code as much as you want

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Example using Servo library

Watch how easy: one degree resolution

```
// servo test . . . slew servo back and forth thru 180 deg
#include <Servo.h>
Servo hitec;
                       // instantiate a servo
int deg;
                       // where is servo (in degrees)
void setup(){
  hitec.attach(9,620,2280); // servo physically hooked to pin 9
  // 620, 2280 are min, max pulse duration in microseconds
  // default is 544, 2400; here tuned to give 0 deg and 180 deg
void loop(){
  for(deg = 0; deg <= 180; deg++){ // visit full range</pre>
   hitec.write(deg);
                                    // send servo to deg
   delay(20);
  for(deg = 180; deg >= 0; deg--){ // return trip
    hitec.write(deg);
                                     // send servo to deg
   delay(20);
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```

Available Servo Methods

- attach(pin)
 - Attaches a servo motor to an i/o pin.
- attach(pin, min, max)
 - Attaches to a pin setting min and max values in microseconds; default min is 544, max is 2400
- write(deg)
 - Sets the servo angle in degrees. (invalid angle that is valid as pulse in microseconds is treated as microseconds)
- writeMicroseconds(us)
 - Sets the servo pulse width in microseconds (gives very high resolution)
- read()
 - Gets the last written servo pulse width as an angle between 0 and 180.
- readMicroseconds()
 - Gets the last written servo pulse width in microseconds
- attached()
 - Returns true if there is a servo attached.
- detach()
 - Stops an attached servo from pulsing its i/o pin.

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Libraries: Documentation

- Learn how to use standard libraries at:
 - http://arduino.cc/en/Reference/Libraries
- But also a number of contributed libraries
- · Upside: work and deep understanding already done
- Downside: will you learn anything by picking up premade sophisticated pieces?

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DC Motor

- · Coil to produce magnetic field, on rotating shaft
- · Permanent magnet or fixed electromagnet
- Commutator to switch polarity of rotating magnet as it revolves
 - the "carrot" is always out front (and will also get push from behind if switchover is timed right)

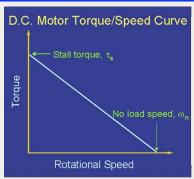


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DC Torque-speed Curve

• See http://lancet.mit.edu/motors/motors3.html



- Stalls at τ_s ; no load at ω_n
- Output mechanical power is $au\omega$
 - area of rectangle touching curve
 - max power is then $P_{\text{max}} = \frac{1}{4} \tau_{\text{s}} \omega_{\text{n}}$

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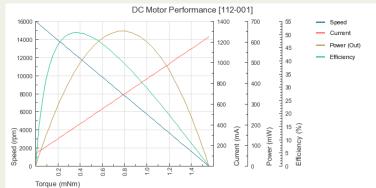
Electrical Expectations

- Winding has resistance, R, typically in the 10 Ω range
- If provided a constant voltage, V
 - winding eats power $P_w = V^2/R$
 - motor delivers $P_{\rm m}$ = $\tau \omega$
 - current required is $I_{\text{tot}} = (P_{\text{w}} + P_{\text{m}})/V$
- At max power output $(P_{\rm m} = \frac{1}{4} \tau_{\rm s} \omega_{\rm n})$
 - turns out winding loss is comparable, for ~50% efficiency

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Example 2.4 V motor DC Motor Performance [112-001]



- Random online spec for 2.4 V motor (beware flipped axes)
 - note at power max 0.0008 Nm; 0.7 A; 8000 RPM (837 rad/s)
 - total consumption 2.4×0.7 = 1.68 W
 - output mechanical power 0.0008×837 = 0.67 W; efficiency 40%
 - at constant V = 2.4, total power consumption rises → 3 W toward stall
 - 1.25 A at stall implies winding $R = V/I = 1.9 \Omega$

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Another random example											
MODEL	VOLTAGE	NO LOAD		AT MAXIMUM EFFICIENCY					STALL		
	NOMINAL	SPEED	CURRENT	SPEED	CURRENT	TORQ	UE	OUTPUT	TORGI	JE	CURREN
	V	r/min	A	r/min	A	g.cm	mN.m	W	g.cm	mN.m	A
RX-RF370CH-15370	12	5500	0.026	4840	0.17	25.3	2.48	1.25	187	18.3	1.06

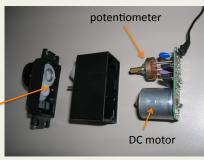
- Note provision of stall torque and no-load speed
 - suggests max output power of $4\times2\pi(5500)/60\times0.0183 = 2.6$ W
 - about half this at max efficiency point
 - $-2\pi(4840)/60\times0.00248 = 1.25 \text{ W}$
 - at max efficiency, 0.17×12 = 2.04 W, suggesting 61% eff.
 - implied coil resistance 12/1.06 ≈ 11 Ω (judged at stall)
- Lesson: for DC motors, electrical current depends on loading condition
 - current is maximum when motor straining against stall

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Servo Internals

- A Servo motor is just a seriously gear-reduced DC motor with a feedback mechanism (e.g, potentiometer) to shut it off when it is satisfied with its position
 - and drive motor faster or slower depending on how far off target



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gear reduction

Clever Steppers

- Stepper motors work in baby steps
- In simplest version, there are two DC windings
 - typically arranged in numerous loops around casing
 - depending on direction of current flow, field is reversible
- Rotor has permanent magnets periodically arranged
 - but a differing number from the external coils



teeth on rotor

8 "dentures" around outside

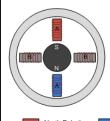


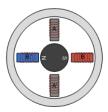
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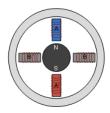
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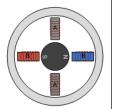
A Carefully Choreographed Sequence

- Four different combinations can be presented to the two coils (A & B; each bi-directional)
 - each combination attracts the rotor to a (usu. slightly) different position/phase
 - stepping through these combinations in sequence walks the rotor by the hand to the next step









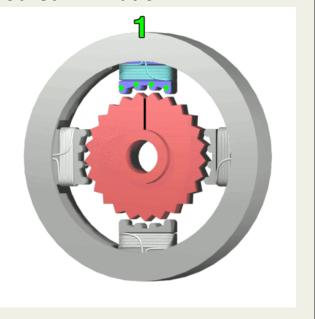
Working of a Permanent Magnet Stepper Motor

In practice, rotor has many poles around (in teeth, often), so each step is much finer.

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Toothed Animation

- Note teeth are not phased with "dentures" all the way around
 - each is 90° from neighbor
- This sequence is typical of centertap steppers
 - can activate one side of coil at a time
- Note usually have more than four "dentures" around outside



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Stepping Schemes

- Can go in full steps, half steps, or even microstep
 - full step is where one coil is on and has full attention of rotor
 - if two adjacent coils are on, they "split" position of rotor
 - so half-stepping allows finer control, but higher current draw
 - every other step doubles nominal current
 - instead of coils being all on or all off, can apply differing currents (or PWM) to each; called microstepping
 - so can select a continuous range of positions between full steps
- Obviously, controlling a stepper motor is more complicated than our other options
 - must manage states of coils, and step through sequence sensibly

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The Stepper Library

- · Part of the Arduino Standard Library set
- Available commands:
 - Stepper(steps, pin1, pin2)
 - Stepper(steps, pin1, pin2, pin3, pin4)
 - setSpeed(rpm)
 - step(steps)
- But Arduino cannot drive stepper directly
 - can't handle current
 - need transistors to control current flow
 - arrangement called H-bridge ideally suited

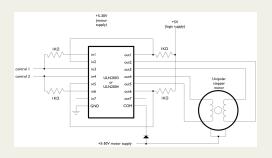
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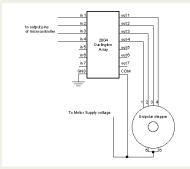
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Example stripped code

```
#include <Stepper.h>
#define STEPS 100
                              // change for your stepper
Stepper stepper(STEPS, 8, 9, 10, 11);
int previous = 0;
void setup(){
  stepper.setSpeed(30);
                              // 30 RPM
void loop(){
 int val = analogRead(0);  // get the sensor value
  // move a number of steps equal to the change in the
 // sensor reading
  stepper.step(val - previous);
  // remember the previous value of the sensor
 previous = val;
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```

A Unipolar Stepper Motor: Center Tap





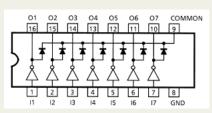
- A unipolar stepper has a center tap for each coil
 - half of coil can be activated at a time
 - can drive with two Arduino pins (left arrangement)
 - or four pins (right)
 - both use ULN2004 Darlington Array

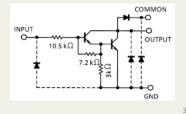
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What's in the Darlington Array?

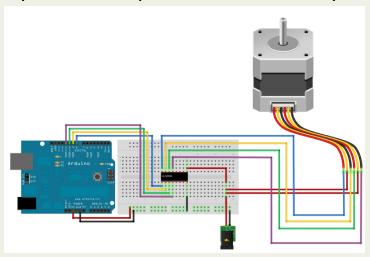
- The ULN2004 array provides buffers for each line to handle current demand
- Each channel is essentially a pair of transistors in a Darlington configuration
 - when input goes high, the output will be pulled down near ground
 - which then presents motor with voltage drop across coil (COMMON is at the supply voltage)





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Unipolar hookup; control with four pins

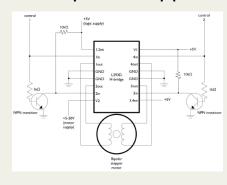


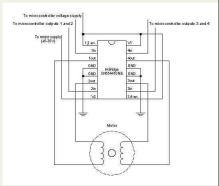
 Yellow motor leads are center tap, connected to external power supply (jack hanging off bottom)

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A Bipolar Stepper Motor: No Center Tap



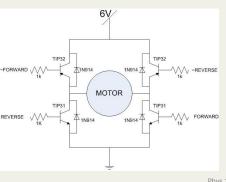


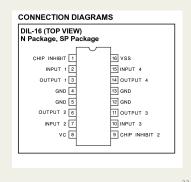
- In this case, the coil must see one side at ground while the other is at the supply voltage
- At left is 2-pin control; right is 4-pin control
 - H-bridge is L293D or equiv.
 - transistors just make for logic inversion (1in opp. 2in, etc.)

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H-bridge Internals

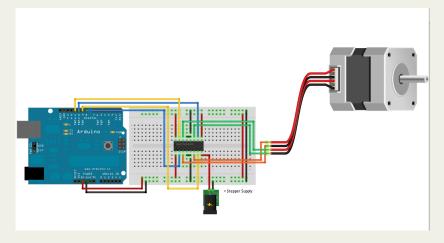
- An H-bridge is so-called because of the arrangement of transistors with a motor coil spanning across
 - two transistors (diagonally opposite) will conduct at a time, with the motor coil in between





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Bipolar Hookup; control with four pins



Input supply shown as jack hanging off bottom

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The Motor Shield

- We have kit shields that can drive a "motor party"
 - 2 servos plus 2 steppers, or
 - 2 servos plus 4 DC motors, or
 - 2 servos plus 2 DC motors plus 1 stepper
- Allows external power supply: motors can take a lot of juice



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The Motor Shield's Associated Library

- See instructions at
 - http://learn.adafruit.com/adafruit-motor-shield
 - Install library linked from above site
 - follow instructions found at top of above page
 - may need to make directory called <u>libraries</u> in the place where your Arduino sketches are stored
 - specified in Arduino preferences
 - and store in it the unpacked libraries as the directory AFMotor
- Once installed, just include in your sketch:
 - #include <AFMotor.h>
- · Open included examples to get going quickly

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Example Code

- Stepper Commands in AFMotor
 - #include <AFMotor.h>
 - · grab library
 - AF_Stepper my_stepper(#S/R, port);
 - my stepper is arbitrary name you want to call motor
 - arguments are steps per revolution, which shield port (1 or 2)
 - my stepper.setSpeed(30);
 - set RPM of motor for large moves (here 30 RPM)
 - my stepper.step(NSTEPS, DIRECTION, STEP TYPE);
 - take NSTEPS steps, either FORWARD or BACKWARD
 - can do SINGLE, DOUBLE, INTERLEAVE, MICROSTEP
 - my stepper.release();
 - · turn off coils for free motion

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Step Types

- SINGLE
 - one lead at a time energized, in sequence 3, 2, 4, 1
 - as counted downward on left port (port 1) on motor shield
 - normal step size
- DOUBLE
 - two leads at a time are energized: 1/3, 3/2, 2/4, 4/1
 - splits position of previous steps; tug of war
 - normal step size, but twice the current, power, torque
- INTERLEAVE
 - combines both above: 1/3, 3, 3/2, 2, 2/4, 4, 4/1, 1
 - steps are half-size, alternating between single current and double current (so 50% more power than SINGLE)
- MICROSTEP
 - uses PWM to smoothly ramp from off to energized
 - in principle can be used to go anywhere between hard steps

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DC Motors with motor shield/AFMotor

- DC motors are handled with the following commands
 - #include <AFMotor.h>
 - · grab library
 - AF_DCMotor mymotor(port);
 - port is 1, 2, 3, or 4 according to M1, M2, M3, M4 on shield
 - mymotor.setSpeed(200);
 - just a PWM value (0-255) to moderate voltage sent to motor
 - not RPM, not load-independent, etc. crude control
 - mymotor.run(DIRECTION);
 - FORWARD, BACKWARD, Or RELEASE
 - depends, of course, on hookup direction

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Servos on the Shield

- Two Servo hookups are provided on the shield
- · Really just power, ground, and signal control
 - signal control is Arduino pins 9 and 10
 - use Servo.h standard library
 - pin 9 → Servo2 on shield; pin 10 → Servo1 on shield

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Announcements

• TA office hours:

Clayton: M 3-4; Tu 1-2Paul: F 2-3; M 2-3

- Turn in prev. week's lab by start of next lab period, at 2PM (day dep. on Tue/Wed section)
 - can drop in slot on TA room in back of MHA 3544 anytime
- Midterm to verify basic understanding of Arduino coding
 - blank paper, will tell you to make Arduino do some simple task (at the level of first week labs, without complex logic aspects)

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